



Western Norway
University of
Applied Sciences

Human-Robot cooperation for CoBotAGVs

Methods and roles (and application)

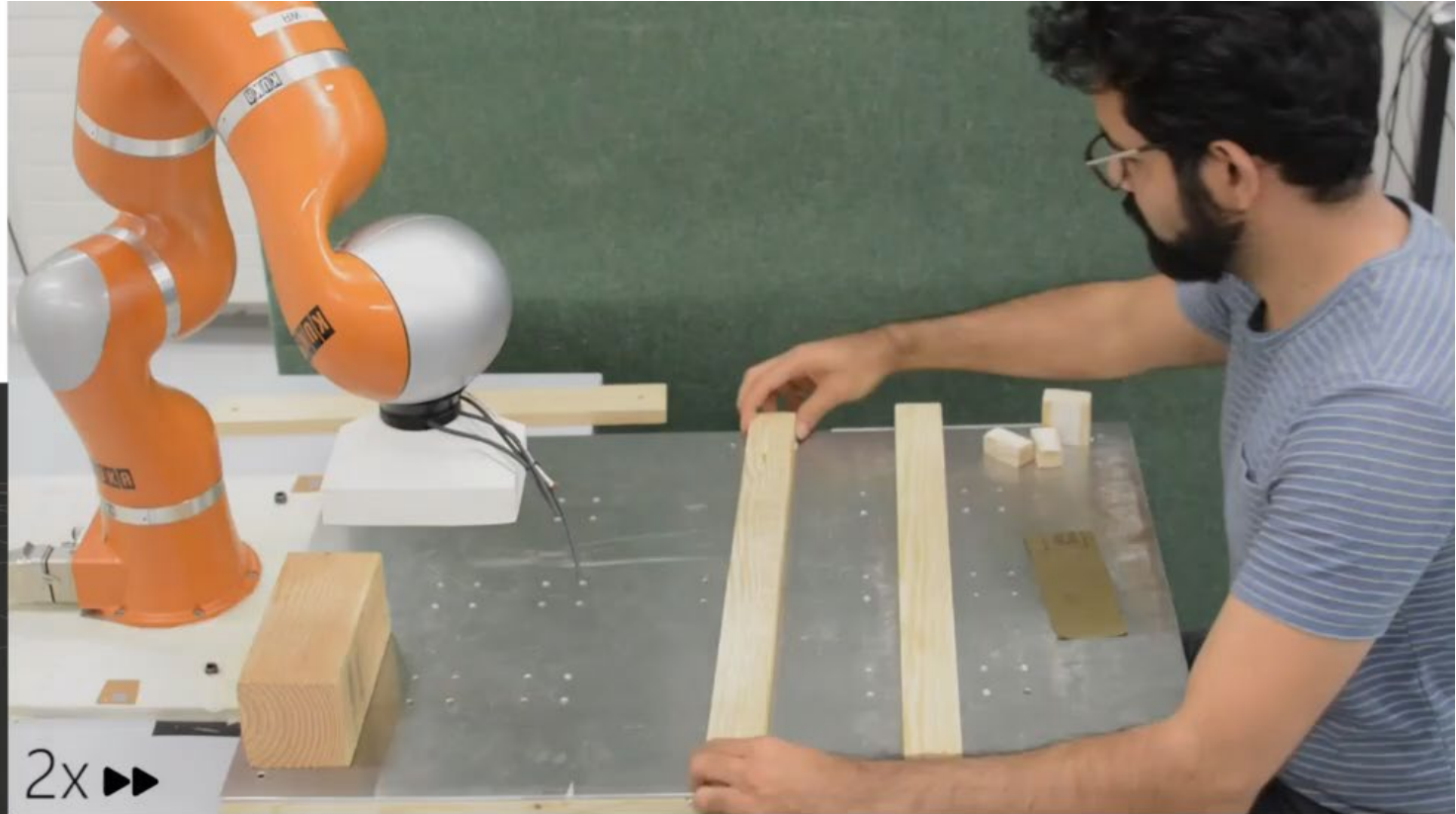
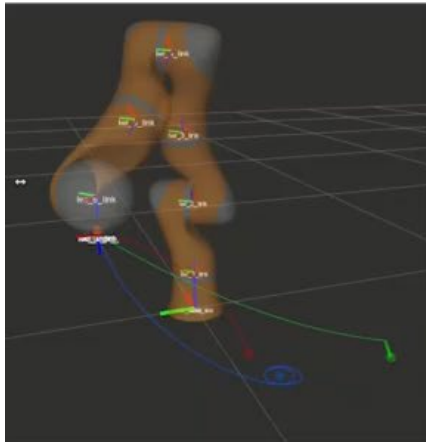
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HVL, Campus Førde
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What is human-robot cooperation?

Robot's view with four possible tasks:

Circular polish
Linear polish
Retreat
Push down



Adapted Task

Retreat

What is safe human-robot cooperation?



Safety – collisions between humans and robots

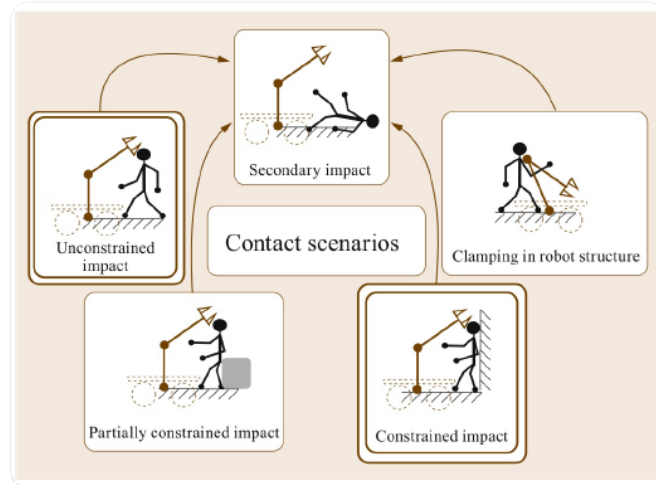


Fig. 69.4 Robot-human impact scenario classes. Unconstrained and constrained impacts are considered the two main scenarios

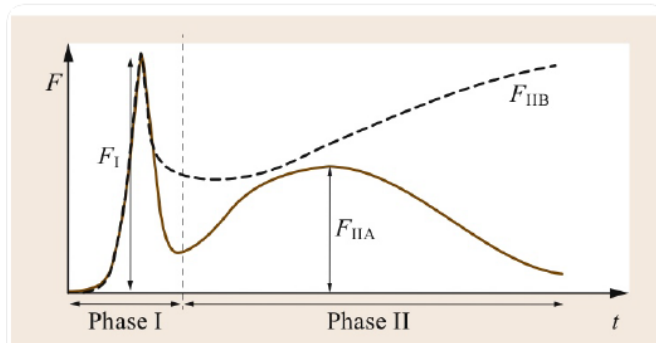


Fig. 69.6 Typical robot-human collision force profiles

Safety standards:

- ISO 10218 (safety requirements for industrial robots)
- Technical specification (TS) 15066 (guidance for collaborative robot operation where a robot and a person share the same workspace)
- ISO 13482 nonindustrial standard that allows/regulates close pHRI

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Influence of Robot Mass and Velocity.

Assume a simple mass-spring-mass model for the impact between human and robot

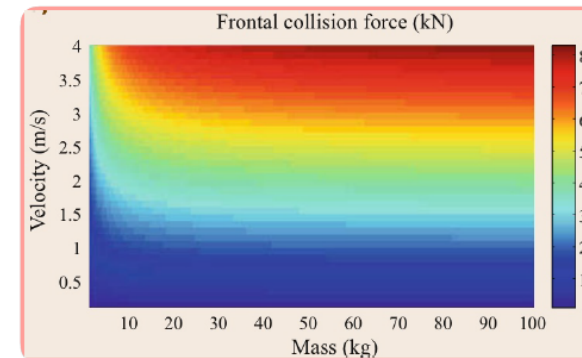
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Solving the corresponding differential equation leads to the maximum contact force:

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$$F_{\text{ext}}^{\text{max}} = \sqrt{\frac{m_u M_H}{m_u + M_H}} \sqrt{K_H \dot{x}_{\text{re}}^0}$$

Handwritten annotations: REFLECTED INERTIA (HUMAN) points to $\frac{m_u M_H}{m_u + M_H}$; RELATIVE IMPACT VELOCITY points to \dot{x}_{re}^0 ; ROBOT MASS points to M_H ; CONTACT STIFFNESS points to K_H .



Collision force (which is a well-known bone fracture indicator) generally increases with velocity.

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For increasing mass, however, a saturation effect takes place

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$$m_u \gg M_H \quad (m_u \approx 20 \text{ kg}):$$

$$F_{\text{ext}}^{\text{max}}(m_u \gg M_H) = \sqrt{K_H M_H} \dot{x}_{\text{re}}^0$$

only the contact stiffness, the impact velocity, and the mass of the human head are relevant but not the robot mass.

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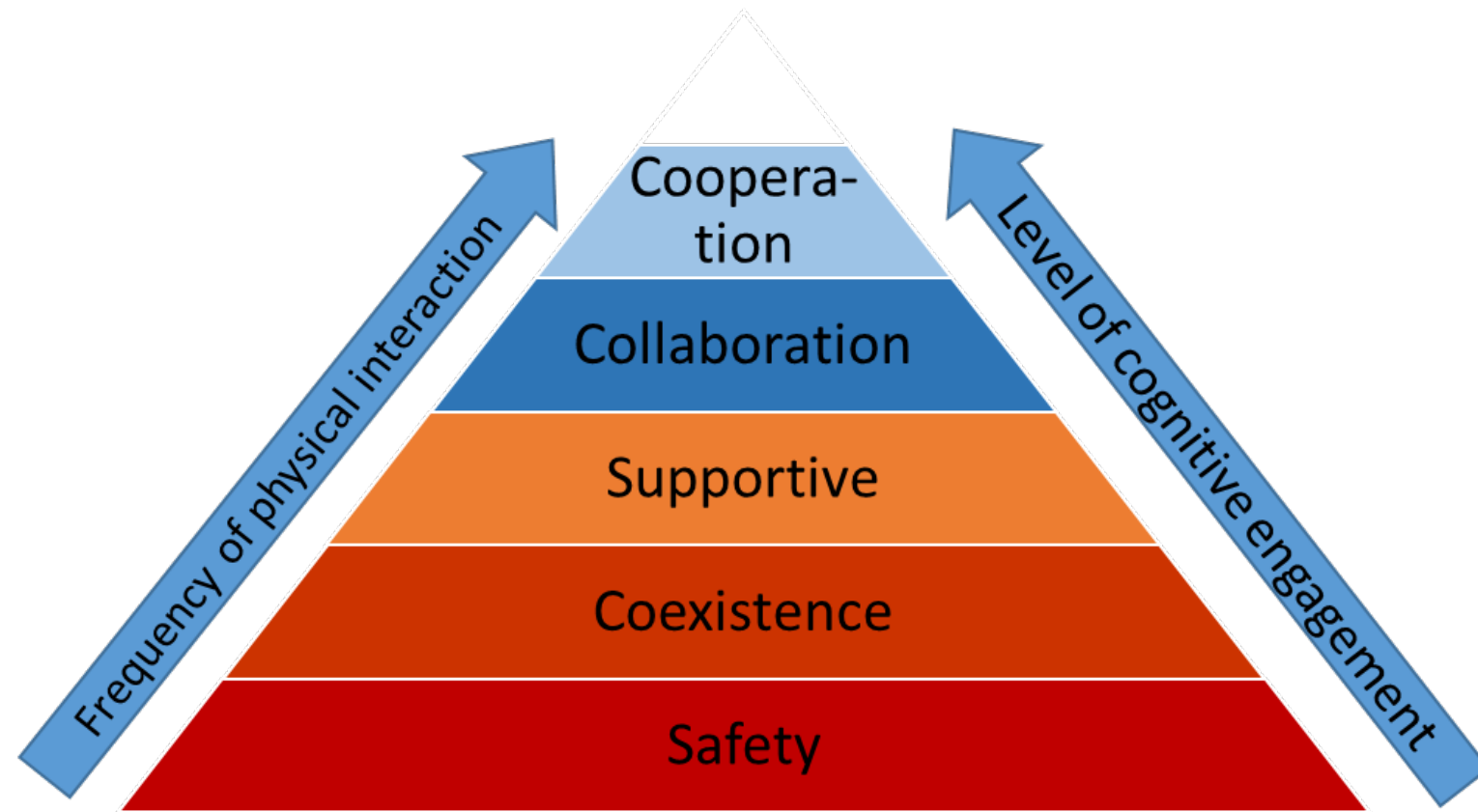


Human-robot cooperation

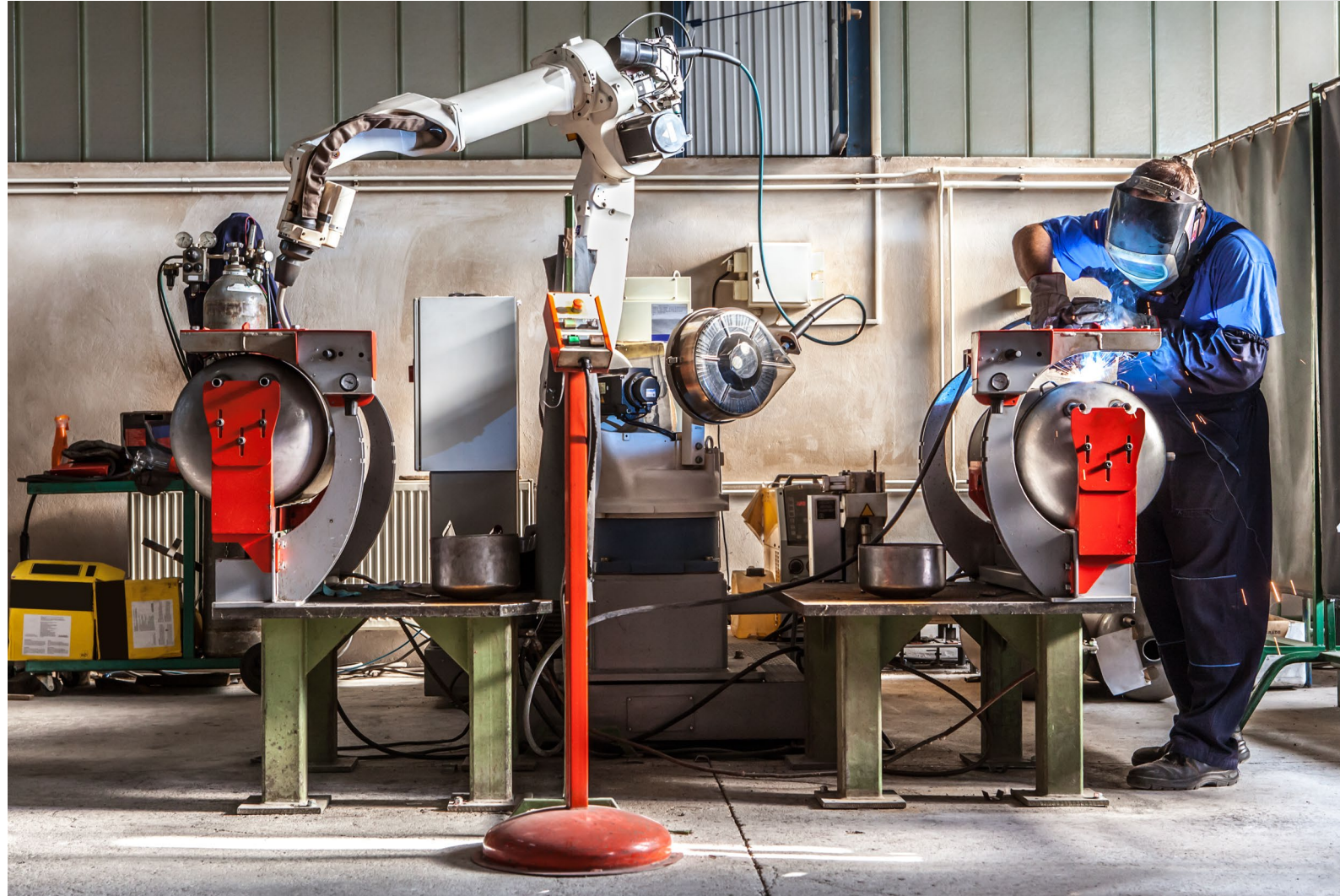
Methods and roles



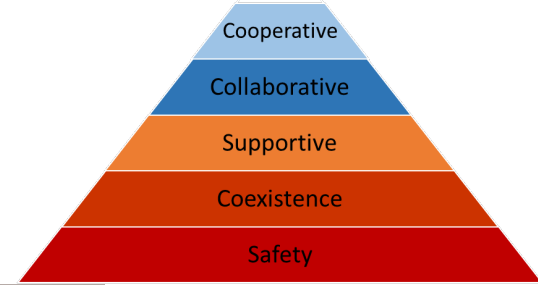
physical Human-Robot Cooperation



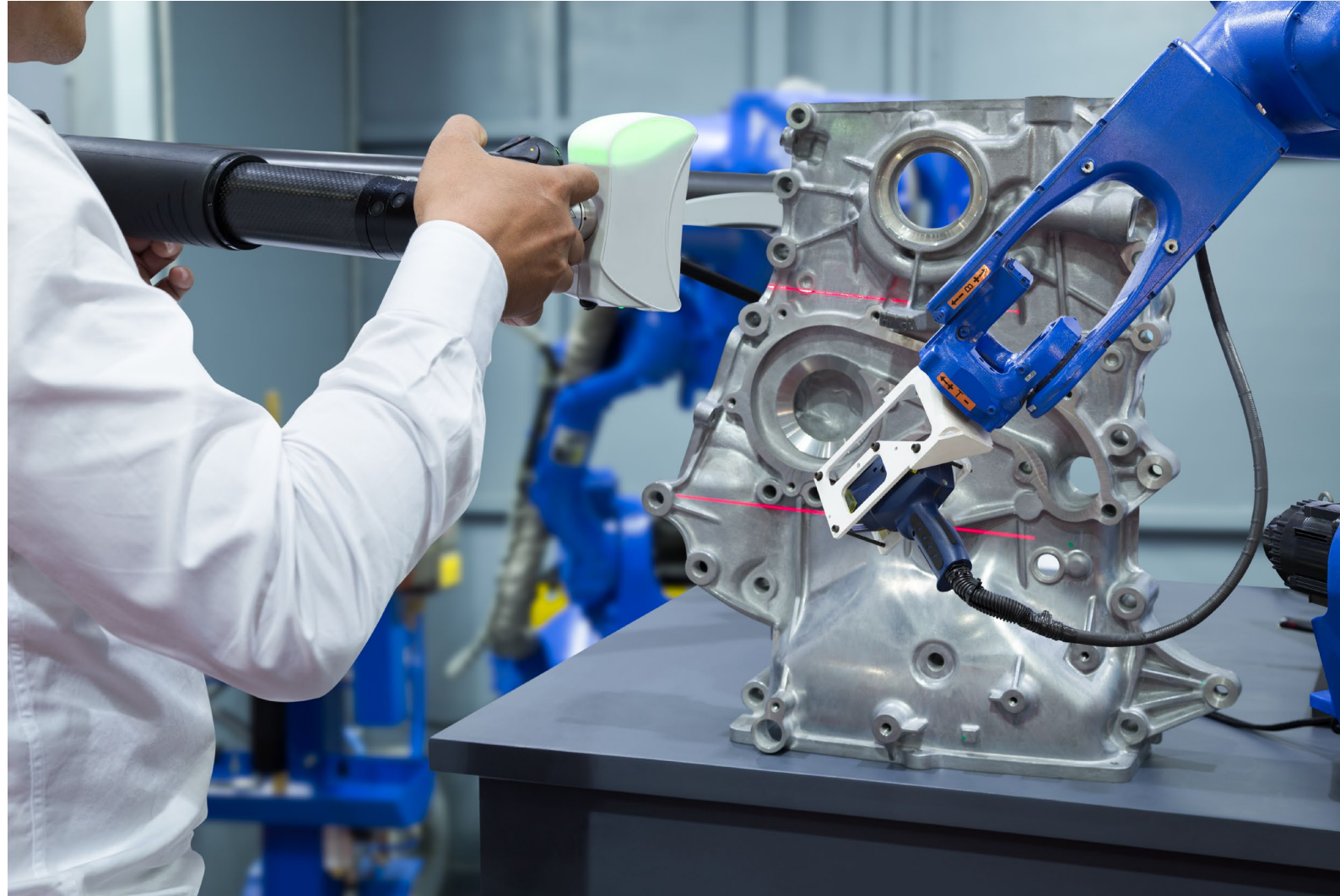
Coexistence – working next to each other



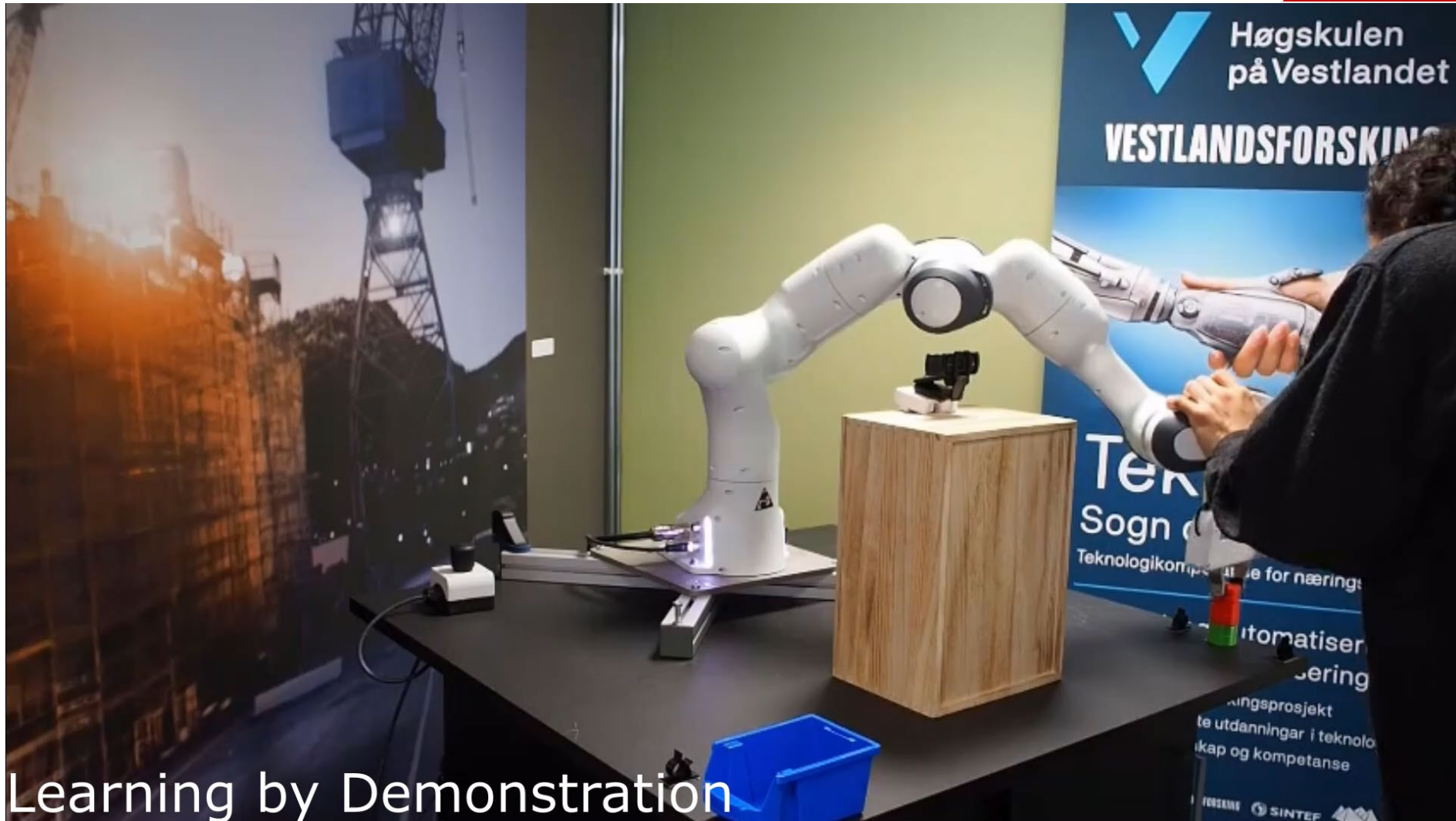
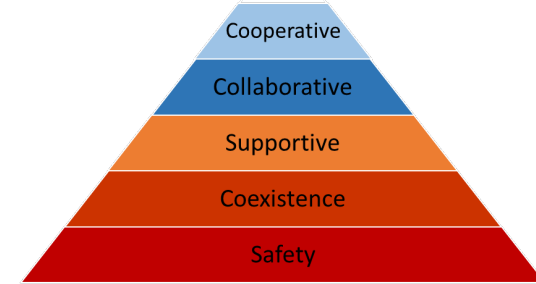
Supportive – hand-overs



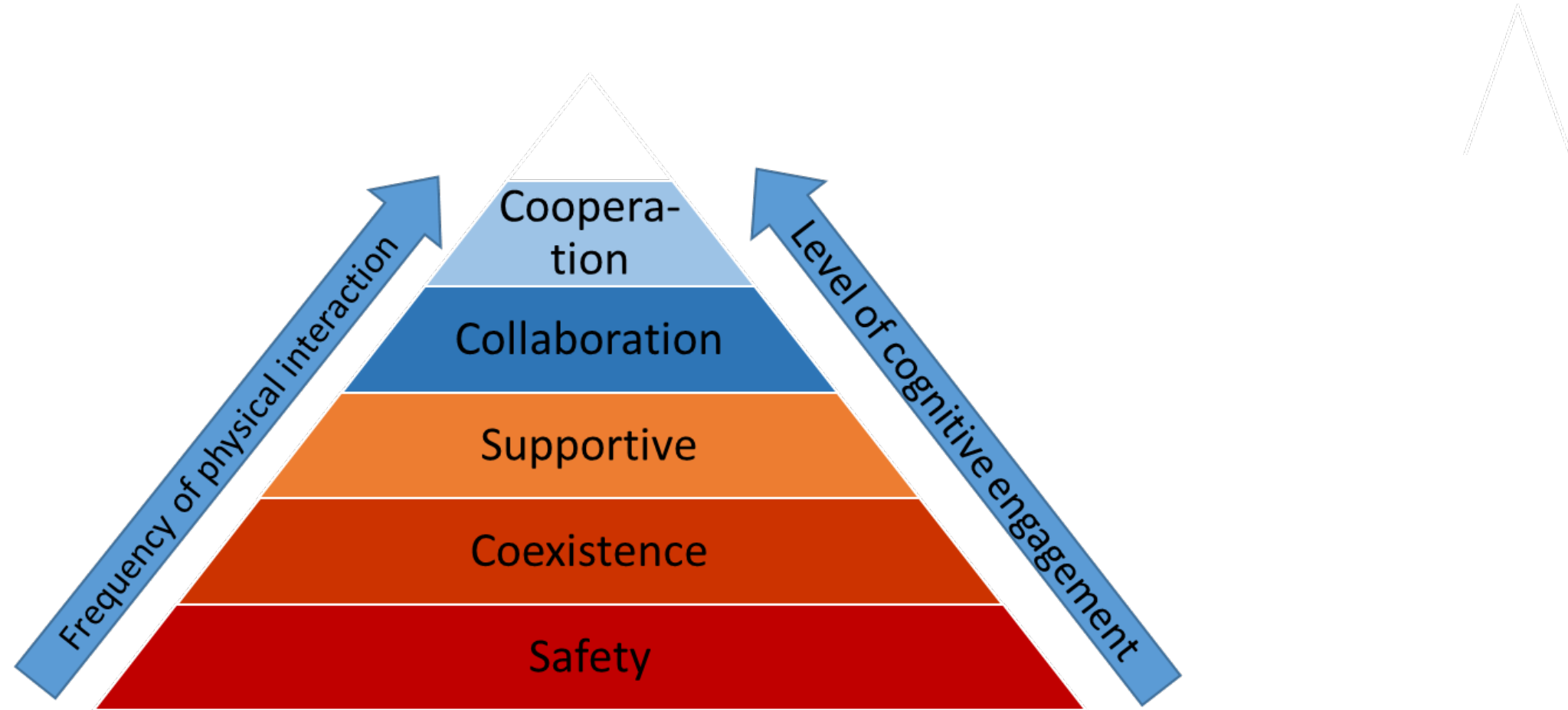
Collaborative – taking turns on the workpiece



Cooperative – continuous physical interaction



physical Human-Robot Cooperation – roles



Collaborative robots on AGVs

Scenarios



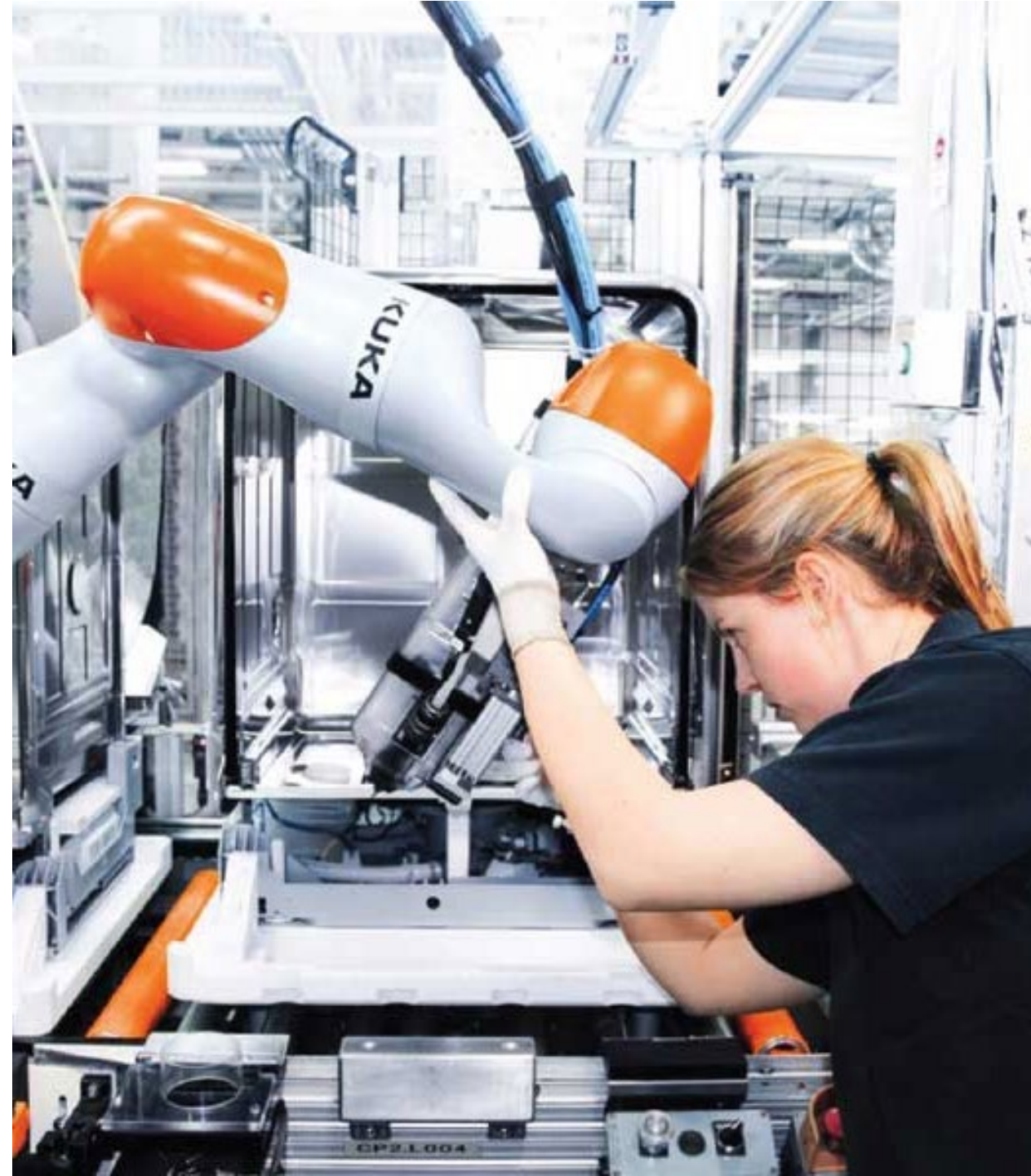
Scenarios for CoBotAGVs

Scenario	pHRC classifiers	pHRC roles
Pick-transport-place	Safe, Coexistence	None
Flexible assistant	Supportive or Collaborative	None
Cooperative learning	Cooperative	Leader-follower
Cooperative lift-carry-place	Cooperative	Peer, leader-follower, teacher-student



An application

Cooperative learning of a gluing process





Cooperative learning – of a gluing process

